

GEMSTONE



FEATURES



STAINLESS STEEL
JETS



- 6-7 Person Non-Lounger Spa
- 57 Therapeutic Stainless Steel Jets
- Patented Dura-Bond™ Acrylic Shell
- Tactile Foot Massage Dome
- 2 Captain's Chairs
- Soft Pillows
- Dual Adjustable Collar Jets
- Dual Adjustable Cascading Waterfalls
- Maintenance-Free Weather Guard™ Cabinet
- Soft Touch™ Controls and Energy Saver™ System
- Exceeds the California Energy Mandate for Energy Efficiency
- Built-In Filter and Ozone-Ready

SPECIFICATIONS

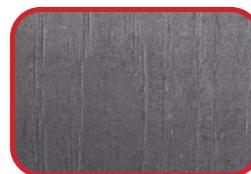
- Dimensions: 84" L x 84" W x 36" D
- (2) 5.2 BHP 2-Speed Hi-Flow Pumps
- Dual Air Controls
- Heater: 4 KW Heater
- 12 Volt Light
- Voltage: 240 Volt System, Requires a 50 Amp GFCI Installed by an Electrician (Not Included)
- Controls: Easy to Use Balboa Digital Electronics Panel with LCD Temperature Read-Outs

STANDARD SHELL AND CABINET COLORS

(UPGRADE COLORS AVAILABLE FOR ADDITIONAL COST)



Silver Marble Shell



Gray Cabinet

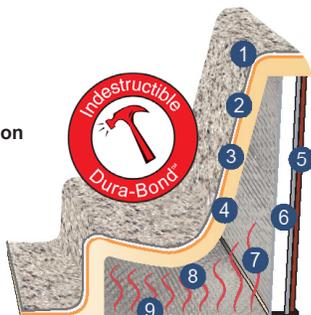


PATENTED DURA-BOND™

This four layer, patented strengthening process combines the beauty of Lucite Plus Acrylic™ with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

SHELL STRENGTHENING

1. Acrylic Plus™
2. ABS
3. Dura-Bond™ with Foam Insulation
4. Polyethylene Foam
5. Frame
6. Polystyrene Insulation
7. Radiant Foil Insulation
8. Thermal Air Barrier
9. Moisture-Resistant Polyethylene Flooring



POLAR INSULATION SYSTEM™



- **SYNTHETIC WEATHER GUARD™ CABINET**
- **THICK LAYER OF POLYSTYRENE FOAM BETWEEN THE FRAME AND CABINET**
- **HEAT REFLECTIVE THERMAL-BLANKET FOR MAXIMUM CABINET HEAT RETENTION**

All QCA Spas come with our double layer Polar Insulation System™. A thick layer of polystyrene foam and a heat reflective thermal-blanket on the wall and floor retain heat within the cabinet. (Recommended for outside air temperatures of +10° F and above).



MAINTENANCE-FREE WEATHER GUARD™ CABINET

All QCA Spas feature our patented, maintenance-free cabinets. The cabinet panels are made from the finest synthetic material with a natural wood grain appearance. It won't split, crack, peel, or splinter. It is insect proof, moisture proof, rot resistant and fade resistant. These panels are known for their rich, beautiful appearance and long lasting durability. They feature fully removable access panels that make service a breeze.



SOFT TOUCH™ CONTROLS

State-of-the-art digital electronic control with LCD temperature and filtration readout. All functions are located at your fingertips.



ENERGY SAVER SYSTEM™



Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spa's water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.

HI-EFFICIENCY SUPER FLOW PUMP

Most hot tubs have a "circ" or circulation pump running 24 hours a day 7 days a week to make sure your water is filtered continuously. But the cost of running it that often is neither cost-saving nor energy efficient. With QCA Spas Hi-Efficiency SUPER Flow Pump, you can run your QCA Spa for as little as 4 hours a day and receive the same effectiveness as a traditional circ pump with our low power draw, 230 Volt, 1 Amp 5.2 BHP Hi-Efficiency Super Flow Pump.

It pushes the maximum pressure through our Spectrum Halo Jets to give you the most relaxing experience in your spa. This method is the most effective for filtering your spa water and minimizing your energy consumption that not only saves you money but helps save the environment.

24 hour circulation pumps run at 3 amps (\$16.20/mo.) 24/7 burning a lot of electricity. Your spa only needs 4-8 hours of circulation, you can run your QCA Spas Hi-Efficiency SUPER Flow Pump for a full 8 hours on low speed of 1 amp a day and pay only...



**18 CENTS/8 HR. DAY
OR \$5.40/MONTH**

PUMP STYLE	COST PER MONTH (RUNNING 4 HRS./DAY)	COST PER MONTH (RUNNING 8 HRS./DAY)
QCA SPAS HI-EFFICIENCY SUPER FLOW 5.2 HP PUMP	\$2.70	\$5.40*

*Based on \$0.10 per Kilowatt hour. Circulation/filtration pump only. Based on local power cost. Price will vary.



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Ten Year Shell

The shell is warranted against water leakage caused by a defect in material for ten years from the original date of purchase.

Five Year Surface

QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for five years from the original date of purchase.

Five Year Plumbing

Spa plumbing, fittings, pipes, drains, and fixtures are warranted against leaking due to defects in materials for five years from the original date of purchase.

Three Year Equipment

QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for three years from the original date of purchase.

Two Year Pump

QCA warrants the spa pump and pump motor for two years from the original date of purchase.

*For complete warranty details, see the warranty performance and coverage page located in the owner's manual.

QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.