# <image>





# **FEATURES & SPECIFICATIONS**

STRINLESS STEEL JETS DECTS

- 4 Person Non-Lounger Spa
- 78"L x 68"W x 32"D
- 24 Therapeutic Stainless Steel Jets
- Integrated Headrests
- Patented Dura-Bond<sup>™</sup> Acrylic Shell
- Dual Adjustable Collar Jets
- Adjustable Cascading Waterfall
- Weather Guard<sup>™</sup> Maintenance-Free Cabinet
- Soft Touch<sup>™</sup> Controls and Energy Saver<sup>™</sup> System
- Exceeds the California Energy Mandate for Energy Efficiency
- Automatic Filtration Cycle and Built-In Filter
- Air Control
- (1) 5.2 BHP Hi-Flow Pump
- 4 KW Heater
- 12 Volt Light
- 240 Volt System, Requires a 50 Amp GFCI Installed by an Electrician (Not Included)
- Easy to Use Balboa Digital Electronics Panel with LCD Temperature Read-Outs

# STANDARD SHELL AND CABINET COLOR

### SILVER MARBLE GRAY CABINET



### **UPGRADE SPA SHELL COLORS\***





# **UPGRADE CABINET COLORS\***





\*UPGRADE SPA SHELL & CABINET COLORS HAVE AN UPGRADE CHARGE

MAHOGANY





# **GL4 FEATURES**

# SOFT TOUCH™ CONTROLS 🤎



State-of-the-art digital electronic control with LCD temperature and filtration readout. All functions are located at your fingertips.

# **ENERGY SAVER SYSTEM™**



Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spa's water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.

# **HI-EFFICIENCY SUPER FLOW PUMP**



Most hot tubs have a "circ" or circulation pump running 24 hours a day 7 days a week to make sure your water is filtered continuously. But the cost of running it that often is neither cost-saving nor energy efficient. With QCA Spas Hi-Efficiency SUPER Flow Pump, you can run your QCA Spa for as little as 4 hours a day and receive the same effectiveness as a traditional circ pump with our low power draw, 230 Volt, 1 Amp 5.2 BHP Hi-Efficiency Super Flow Pump.

It pushes the maximum pressure through our Spectrum Halo Jets to give you the most relaxing experience in your spa. This method is the most effective for filtering your spa water and minimizing your energy consumption that not only saves you money but helps saves the environment. 24 hour circulation pumps run at 3 amps (\$16.20/mo.) 24/7 burning a lot of electricity. Your spa only needs 4-8 hours of circulation, you can run your

QCA Spas Hi-Efficiency SUPER Flow Pump for a full 8 hours on low speed of 1 amp a day and pay only....



|                        | (KUNNING 4 HKS./DAT) | (KUNNING 6 HKS./DAT) |
|------------------------|----------------------|----------------------|
| QCA SPAS HI-EFFICIENCY | \$2,70               | \$5.40*              |
| SUPER FLOW 5.2 HP PUMP |                      | • • • • •            |

\*Based on \$0.10 per Kilowatt hour. Circulation/filtration pump only. Based on local power cost. Price will vary.

### Ten Year Shell

The shell is warranted against water leakage caused by a defect in material for ten years from the original date of purchase.

### **Five Year Surface**

QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for five years from the original date of purchase. **Five Year Plumbing** 

Spa plumbing, fittings, pipes, drains, and fixtures are warranted against leaking due to defects in materials for five years from the original date of purchase.

# PATENTED DURA-BOND™

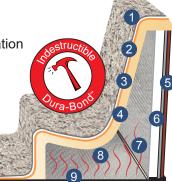
This four layer, patented strengthening process combines the beauty of Lucite Plus Acrylic<sup>™</sup> with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

# SHELL STRENGTHENING SYSTEM

1. Acrylic Plus™

2. ABS

- 3. Dura-Bond<sup>™</sup> with Foam Insulation
- 4. Polyethylene Foam
- 5. Weather Guard™ Maintenance-Free Cabinet
- 6. Polystyrene Insulation
- 7. Radiant Foil Insulation
- 8. Thermal Air Barrier
- 9. Moisture-Resistant
- Polyethylene Flooring



# MAINTENANCE-FREE WEATHER GUARD™ CABINET

Our synthetic cabinets with reversible panels are known for their rich, beautiful appearance and long lasting durability. Fully removable access panels make service a breeze.





# 113 Washington Street | Foxboro, MA 02035 | PH: 508.543.7112

Info@seasonalspecialtystores.com | www.seasonalspecialtystores.com



### Three Year Equipment

QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for three years from the original date of purchase.

### **Two Year Pump**

QCA warrants the spa pump and pump motor for two years from the original date of purchase.

\*For complete warranty details, see the warranty performance and coverage page located in the owner's manual. QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.

